

Date Thursday, 8/16/2007 11:35:55 AM
 User Chantal Lavoie

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	:	HINGE
Jot Number	34028		Part Number	:	D31613
Estimate Number	10686		Drawing Number	:	D3161 REV A2
P.C. Number			Project Number	:	N/A
This Issue	8/16/2007 S.O. No.		Drawing Revision	:	A2
Prsht Rev.	NC		Material	:	
First Issue	11 Type MACHINED PARTS		Due Date	:	8/20/2007 Qty: 12 Um: Each
Previous Run	33189				
Written By					
Checked & Approved By					
Comment	Est A 02.04.26 New Issue NG				

Additional Product

Jot Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	MS2025737200	Piano Hinge	
		Comment: Qty.: 0.2407 f(s)/Unit Total : 2.8879 f(s)	
		Piano Hinge	
		Pick:	
		Qty Part number Description Batch	M101334
		1 MS20257-3-7200 Hinge	
			FF 07-08-17 12
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		Cut to length as per dwg (15.0" long) and punch end of hinge close.	
		Deburr if necessary	
			FF 07-08-17 12
3.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	
			En 07/08/17 112
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Identify and Stock	x19 - in store
		Location: GA	x1 - in GA
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	
			16.07.08.20
			A. 07.08.20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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DART

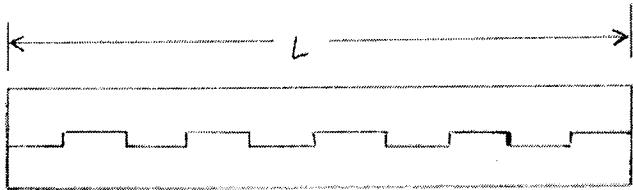


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A SHEET 1 OF 1
RF	#	D3161	SCALE NTS

A	02.04.24	NEW ISSUE
A1	04.02.27	ADDED D3161-5
A2	04.06.30	ADD D3161-7 & D3161-9

RELEASED
02.04.24 #

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- (1) MAKE FROM MS20257-3-7200 HINGE

W/D: 34028

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DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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